Technical Report







Technical Report No.: 64.181.22.03623.01 Rev.00

Date: 2022-10-17

Client: Report holder's name: Guangzhou Hiseer Air Conditioning Co.,Ltd

Report holder's

Xicheng industry zone, Renhe town, Baiyun

district, Guangzhou China Address:

Contact person of

Mrs. YAN Wei

applicant:

Manufacturer's name: Guangzhou Hiseer Air Conditioning Co.,Ltd

Manufacturer's

Xicheng industry zone, Renhe town, Baiyun

address: district, Guangzhou China

Factory: Factory's name: Guangzhou Hiseer Air Conditioning Co., Ltd

> Factory's address: Xicheng industry zone, Renhe town, Baiyun

> > district, Guangzhou China

Test object: Product: Inverter EVI heat pump

> Model: RS10V/L

Trade name: Hiseer

Test specification: EN 14825:2018 1

> (EU) No 813/2013 **✓**

> EN 12102-1:2017 **✓**

Purpose of Test according to the test specification

examination:

√ EU 2016/2282:2016-11-30

Test result: The test results show that the presented product is in compliance with the above

listed test specifications.

Any use for advertising purposes must be granted in writing. This technical report may only be quoted in full. This report is the result of a single examination of the object in question. It does not imply a general statement regarding the quality of products from regular production. For further details please see testing and certification regulation, chapter A-3.4.

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TÜV SÜD Certification and Testing (China) Co., Ltd. Guangzhou Branch 5F&8F East, Communication Building, No.163 Pingyun

Road, Huangpu Ave. West, Guangzhou 510656, China

Tel: +86 20 38320668



1 Description of the test object

Sound power level dB(A):

1.1	Function									
	Manufacturer's specification for intended use:									
	The appliance is air to water heat pump.									
	Manufacturer's specification for predictive use									
	According to user manual									
	• • • • • • • • • • • • • • • • • • • •									

	The appliance is air to water heat p Manufacturer's specification for pre According to user manual	•
1.2	Consideration of the foreseea ☐ Not applicable ☐ Covered through the applied s ☐ Covered by the following com ☐ Covered by attached risk anal	standard ment
1.3	Technical Data	
	Model:	RS10V/L
	Rated Voltage (V):	380-415V, 3N~
	Rated Frequency (Hz):	50
	Rated Power (W):	7700
	Rated Current (A):	16.0
	Protection Class :	Class I
	Protection Against Moisture :	IP X4
	Construction:	Stationary
	Supply connection :	Non detachable cord
		Permanent connection to fixed wiring
	Operation mode:	✓ Continuous operation;
	·	☐ Intermittent operation;
		☐ Short time operation;
	Refrigerant/charge (g) :	R32 /1800
	Declared parameters :	✓ Average ☐ Warmer ☐ Colder
	•	

Series No: SHSBW2209002 for RS10V/L

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Order 2

Date of Purchase Order, Customer's Reference 2.1

Guangzhou Hiseer Air Conditioning Co., Ltd 2022-09-09 .

2.2 Test Sample(s)

Reception date(s): 2022-08-10, 2022-08-18

• Location(s) of reception:

For Energy test: (Reception date(s): 2022-08-10)

B1F&2F, No. 3 Chuangqi Building, No. 63 Chuangqi Road, Shilou Town, Panyu

District, Guangzhou 511447, China

For Noise tests: (Reception date(s): 2022-08-18)

The test item is not in accredited scope of our own laboratory (Registration No. CNAS L3584). It was subcontracted to an accredited laboratory with CNAS certificate No. CNAS L0095.

Address: No.3, Tiantaiyi Road, Kaitai Avenue, Science City, Guangzhou, P.R.China

completed and can be normal operation Condition of test sample(s):

2.3 Date(s) of Testing

2022-08-24 to 2022-10-15

Location(s) of Testing 2.4

Same as 2.2

2.5 Points of Non-compliance or Exceptions of the Test Procedure N/A

3 **Test Results**

Positive Test Results 3.1

See Appendix I

4 Remark

N/A

- The user manual has been examined according to the minimum requirements 4.1 described in the product standard. The manufacturer is responsible for the accuracy of further par-ticulars as well as of the composition and layout.
- When the product is placed on the market, it must be accompanied with safety Instruc-4.2 tions written in official language of the country. The instructions shall give information re-garding safe operation, installation and maintenance.

5 **Documentation**

- Appendix I Test results
- · Appendix II Marking plate
- Appendix III photo documentation
- · Appendix IV Construction data form
- Appendix V Test equipment list

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6 Summary

- 1) The appliance is air to water heat pump, including a whole compression type refrigerant circuit to heat water in another circuit. The appliance was for cooling and heating water function, this report only for heating capacity test.
- 2) The main power is supplied by a 5-pole supply cord connecting to fixed wiring.
- 3) Water enthalpy method was adopted in this report.
- 4) Standby mode power, off mode power and thermostat-off mode power were tested according to clause 12 of standard EN 14825:2018.
- 5) This test report 64.181.22.03623.01 Rev.00, dated 2022-10-17 bases on original test report 64.181.22.03018.01 Rev.00, dated 2022-10-16 to include the following changes and/or additions, which were considered technical modifications:
 - a) Changing report holder name and address, manufacturer and factory's name and address.
 - b) After evaluating, no additional test was needed.

TÜV SÜD Certification and Testing (China) Co., Ltd. Guangzhou Branch TÜV SÜD Group

Tested by: Plum Li, Project Handler

printed name, function & signature

Approved by: Gary Sun, Designated Reviewer

printed name, function & signature

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Table 1.	Heating mode(Low temperature application):								ı	•
Model	RS10V/L									
Product	Air to Water	Heating	>	Average		Warr	ner		Colder	
type		season								
1. Test cond	itions:	<u>. </u>								
		Part Loa	d Ratio)		Outo	door	heat	Indoo	r heat
uo		in '	%			exc	chan	ger	exch	anger
Condition	Form	ula	Α	W			dry (let water
ņ						bulb te		rature	temperat	ures (°C)
							°C			
Α	(-7-16)/(Tdesi	gnh-16)	88	N/A	N/A	-7		-8	а	34
В	(+2-16)/ (Tdes		54	N/A	N/A	2		1	а	30
С	(+7-16)/(Tdesi		35	N/A	N/A	7		6	а	27
D	(+12-16)/(Tde		15	N/A	N/A	12		11	а	24
E		(TOL-16)/ (T				TOL=		-11	a	35.3
F G	(-15-16)/(Tdes	bivalent-16)/	N/A	N/A	N/A	I DIV=	- <i>1</i> -15	-8	a N	34.0 /A
Remark: a) Wi						ating co		ons giv		
30/35 condition										
2.Tested dat	a/correction	data(Avera	age):							
General test	Unit	A(-7)/W34	A2/	/W30	A7/V	/27	A12	2/W24	A(-10)/	A(-7)/
conditions/		(88%)	(5	4%)	(359	%)	(1	5%)	W35.3	W34
Part-Load									(100%)	(88%)
		А		В	С	:		D	Е	F
Data	hh: min:sec	4:00:00		0:00	2:10			0:00	4:00:00	4:00:00
collection	1111. 111111.300	4.00.00	۷. ۱	0.00	2.10	.00	۷. ۱	0.00	4.00.00	4.00.00
period										
The heat		Yes	1	No	No)		Vo	Yes	Yes
pump defrosts										
Complete		2		0	0			0	1	2
Cycles										
Barometric	kPa	101.02	10	1.01	101.	.04	10	1.02	101.03	101.02
pressure	\	000.0	4.0	20.0	400	-	4	20.5	000.0	000.0
Voltage	V	399.9		00.3	400			00.5	399.9	399.9
Current input	Α	4.56	1	.86	1.2	:3	1	.03	4.66	4.56
of the unit										
Power input	kW	2.934	1.242		0.80	01	0.	646	3.004	2.934
of the unit										
Test conditions	s indoor unit									
Inlet Water	°C	28.74	27	7.16	24.	78	2	1.55	30.38	28.74
temperature,										
DB										
Outlet Water	°C	33.49*	30.06		27.09		24.20)	34.95	33.49*
temperature,										

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Test conditions	s outdoor unit						
Air inlet temperature, DB	°C	-6.95	2.00	7.00	12.01	-9.91	-6.95
Air inlet temperature, WB	°C	-7.99	0.99	6.00	11.00	-10.93	-7.99
Summary of th	e results						
Total heating capacity	kW	8.497	5.182	4.117	4.739	8.168	8.497
Effective power input	kW	2.825	1.173	0.736	0.577	2.899	2.825
Coefficient of performance (COP)		3.01	4.42	5.60	8.21	2.82	3.01
Compressor frequency	Hz	95	43	30	30	95	95
Water flow	m³/h	1.56	1.56	1.56	1.56	1.56	1.56

Remark: * In part condition, outlet temperature data is recorded by a full average complete cycle's data.

3.Calculation/conclu	sion for S	SCOP(Average):
----------------------	------------	-------	-----------

		(* * * * * * * * * * * * * * * * * * *	
Tdesignh(°C)	-10	Tbiv(°C)	-7
Pdesignh(kW)	9.605	TOL(°C)	-10

Toet	rocult	٨B	_	DE	Ec	onditions:
1621	162011	A . D		D . E.	г.	.ciiuiiiioiis.

Tost result A	ι, ο, ο, ο, ε,	Condition	13.			
Condition	Part load	Measured capacity	COP at measured capacity	Cdh	CR	COP at part load
Е	9.605	8.168	2.82	0.00	1.00	2.82
F	8.497	8.497	3.01	0.00	1.00	3.01
Α	8.497	8.497	3.01	0.00	1.00	3.01
В	5.172	5.182	4.42	0.00	1.00	4.42
С	3.325	4.117	5.60	0.99	0.81	5.58
D	1.478	4.739	8.21	0.99	0.31	8.03
CR: part load of	divided by capa	icity;		_		

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Electric power consumptions	Unit	Value
Thermostat-off mode [P _{TO}]	kW	0.016
Standby mode [P _{SB}]	kW	0.016
Crankcase heater [P _{CK}]	kW	0.000
Off mode [P _{OFF}]	kW	0.016

Conclusions:	Unit	Value
SCOPon:	kWh/kWh	4.55
SCOP:	kWh/kWh	4.55
Q _H :	kWh/year	19844
Q _{HE} :	kWh/year	4361
$\eta_{s,h}$	%	179.0
Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 2)		A+++

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Table 2.	Heating mode(Medium temperature application):							ı)	
Model	RS10V/L									
Product	Air to Water	Heating	~	Average		Warr	ner		Colder	
type		season								
1. Test cond	litions:				ı					
		Part Loa	ad Ratio)		Outo	door	heat	Indoo	r heat
5		in					chan			anger
Condition	Form	ıula	Α	W	С			/ wet		let water
) uc						bu	lb ter	np.	temperat	ures (°C)
ŏ							°C			
	(7 4C) //Tdoo:	ava la (10)	00	NI/A	NI/A	7		_		I 50
A B	(-7-16)/(Tdesi (+2-16)/ (Tdes		88 54	N/A N/A	N/A N/A	-7 2		-8 1	а	52 42
С	(+7-16)/(Tdes		35	N/A	N/A N/A	7		6	a a	36
D	(+12-16)/(Tde		15	N/A	N/A	12	2	11	a	30
E	(:= := := := := := := := := := := := :=	(TOL-16)/ (T			,, .	TOL=		-11	a	55.3
F		bivalent-16)/				Tbiv=	-7	-8	а	52.0
G	(-15-16)/(Tdes		N/A	N/A	N/A		-15		N.	
	ith the water floor ns, the capaci								ven in EN1	4511-2 at
2.Tested dat	ta/correction	data(Avera	age):							
General test	Unit	A(-7)/W52	A2	/W42	A7/W	/36	A12	2/W30	A(-10)/	A(-7)/
conditions/		(88%)	(5	54%)	(359	%)	(1	5%)	W55.3	W52
Part-Load									(100%)	(88%)
		А		В	С			D	Е	F
Data	hh: min:sec	4:00:00	2:1	10:00	2:10:	:00	2:	10:00	2:10:00	4:00:00
collection										
period										
The heat		Yes		No	No)		No	No	Yes
pump										
defrosts		1		0	0 0				1	
Complete Cycles		1		U	0			0	0	1
	L D-	404.00	40	14.05	404	10	4.0	14.00	404.04	404.00
Barometric	kPa	101.03	10	1.05	101.	10	10	1.09	101.04	101.03
pressure Voltage	V	399.3	10	00.3	400	1	1	00.2	399.3	399.3
Current input	Α	3.33	1	.46	0.8	9	C).71	3.43	3.33
of the unit										
Power input	kW	3.916	1.	.707	1.02	20	0	.804	4.028	3.916
of the unit										
Test condition	s indoor unit	•								•
Inlet Water	°C	4.48	37	7.61	32.7	76	2	6.29	48.16	4.48
temperature,										
DB										
Outlet Water	°C	51.63	42	2.01	35.9	96	3	0.07	55.08	51.63
temperature,										
DB										

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Appendix I	Test results						
Test condition	ns outdoor unit						
Air inlet temperature, DB	°C	-6.96	2.01	7.00	12.00	-10.00	-6.96
Air inlet temperature, WB	°C	-8.00	1.01	6.00	11.00	-11.01	-8.00
Summary of the	he results						
Total heating capacity	kW	8.903	5.491	3.980	4.725	8.602	8.903
Effective power input	kW	3.848	1.639	0.952	0.739	3.954	3.848
Coefficient of performance (COP)		2.31	3.35	4.18	6.40	2.18	2.31
Compressor frequency	Hz	95	48	30	30	93	95
Water flow	m³/h	1.09	1.09	1.09	1.09	1.09	1.09
Remark: 3.Calculatio	n/conclusion	o for SCOP(Average):				
Tdesignh(°C)	-10	`	Tbiv(°C)	-7			
• • • • • • • • • • • • • • • • • • • •							
Pdesignh(kW)	10.064		TOL(°C)	-10			
Test result A	A, B, C, D, E,	F condition	ns:				-
ndition	Part load	Measured capacity	COP at measured	Cdh	CR	COP at	part load

Test result A, B, C, D, E, F conditions:						
Condition	Part load	Measured capacity	COP at measured capacity	Cdh	CR	COP at part load
Е	10.064	8.602	2.18	0.00	1.00	2.18
F	8.903	8.903	2.31	0.00	1.00	2.31
Α	8.903	8.903	2.31	0.00	1.00	2.31
В	5.419	5.491	3.35	0.00	0.99	3.35
С	3.484	3.980	4.18	0.99	0.88	4.17
D	1.548	4.725	6.40	0.99	0.33	6.27
CR: part load divided by capacity;						

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Electric power consumptions	Unit	Value	
Thermostat-off mode [P _{TO}]	kW	0.015	
Standby mode [P _{SB}]	kW	0.014	
Crankcase heater [P _{CK}]	kW	0.000	
Off mode [P _{OFF}]	kW	0.014	

Conclusions:	Unit	Value
SCOPon:	kWh/kWh	3.47
SCOP:	kWh/kWh	3.46
Q _H :	kWh/year	20792
Q _{HE} :	kWh/year	6002
$\eta_{s,h}$	%	135.6
Seasonal space heating energy efficiency classes: (According (EU) No 811/2013 Table 1)		A++

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Table 3a.	Sound power level application)	Р				
Model	RS10V/L					
	Product type :	Product type :				
	Outdoor heat excha	nger, Air temperature [DB/WB (°C):	7.0 /6.0		
	Indoor heat exchang	Indoor heat exchanger, Water inlet/outlet temperature (°C):				
	Voltage (V):	399.2 50				
	Frequency (Hz):					
	Working condition c	Class A				
	Acoustical environm	Hemi-anechoic room				
	Windshield type :	Sponge				
	Measured position a	14				
	Water flow (m³/h):	1.09				
Meas	sured quantity	L _{WA,indoors} (dB(A))	L _{WA,outdoors} (dB(A))	Remark		
Sound pressure level $\bar{L}_{p(ST)}^{****}$			49			
Spheres radius d *			1.0m			
Sound powe	er level L _{wA} ****		64			
Catting of an	entrole: according to use					

Setting of controls: according to user manual.

Duct connection:--

Rounding to: *) 1 decimal places; **) 2 decimal places; ***) 3 decimal places; ****) nearest integer

Fan speed: 598 r/min, compressor speed: 70Hz.

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Appendix II Marking plate

Nameplate

Model: RS10V/L

EVI

Inverter Air Source Heat Pump

Model: RS10V/L Heating capacity: 9.55 (2.60-10.2) kW Cooling capacity: 6.00 (1.72-6.43) kW Electric heater: 4 kW Power supply: 380-415V/3N~/50Hz Nominal power consumption at heating: 2.20kW Nominal running current at heating: 9.8A Nominal power consumption at cooling: 2.45kW Nominal running current at cooling: 10.9A Max operating power consumption: 3.7 (7.7) kW 16.0 (16.0) A Max operating current: Refrigerant: R32 Filling weight: 1800g Nominal flow heating medium: 1.64m3/h Max outlet heating medium temperature: 55°C Permissible operating pressure: 3.8MPa 19kPa Internal pressure drop at nominal flow: Pipe connector: G1" Anti electric shock grade: Ι IPX4 Water proof grade: N.W: 102kg Series No.:

Series No.: Manufacture date:

*The nominal condition is following EN14511 at dry bulb/wet bulb air temperature: 7°C /6°C, inlet water/outlet water temperature: 30°C /35°C



Importer:xxx

Manufacturer:Guangzhou Hiseer air conditioning Co.,Ltd.

Xicheng industryzone,Renhe town,Baiyun

district, Guangzhou China

Remark: 1. The height of CE marking shall be at least 5mm, the height of WEEE marking shall be at least 7mm, the height of flame symbol without color placed on the nameplate shall be at least 10mm. 2. The nameplate for model RS12V/L is the same as model RS10V/L except for model name.

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Appendix III photo documentaiton

Details of:	Overall view
View:	
☐ General	
☐ Front	
Rear	
Right	
☐ Left	
□ Тор	
☐ Bottom	

Compressor
Panasonic C E 0035
COMPRESSOR DC MOTOR 280V SERIAL NO. R22H
Panasonic Corporation
松下、万宝(广州) 压缩机有限公司 Made in China Pansonic Manbao Appliances Compressor (Guangzhou) Co., Ltd.
WARNING/DANGER 注意(维修、检查时必须遵守) Danger of Electric Shock 有触电的危险 ***********************************
Danger of Explosion or Fire 有媒体、火火的心。 **Near protective goggles. Let out the gas before brazin , 保護財務所收徵出。 Do not compress air into ref cycle. 不能在其进入写的社会。 **Add public compress air into ref cycle. 不能在其进入写的社会。 **Add public compress air into ref cycle. 不能在其进入写的社会。
Countion Hot Surface 有烫伤的危险。 Do not touch with bare hands 语行中选择是新组。 Do not touch with bare hands End of the touch o

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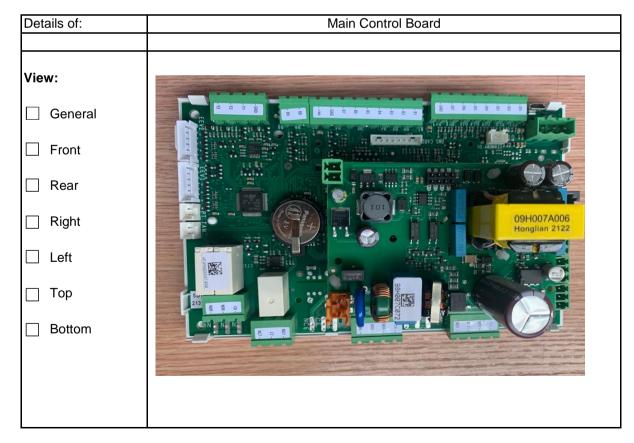
TÜV SÜD Certification and Testing (China) Co., Ltd. Guangzhou Branch

5F&8F East, Communication Building, No.163 Pingyun Road, Huangpu Ave. West, Guangzhou 510656, China Tel: +86 20 38320668



Appendix III photo documentaiton

Details of:	Fan Motor
View:	
☐ General	# Links
☐ Front	Panasonic EHDS83BZD
Rear	空调器风度用直接电动机 DC FAN MOTOR FOR AIR-CONDITIONER BP 120 W DC310 V 960 r/min 根地下马达有限公司 Panasonic Motor (Hangzhou) Co.,Ltd.
Right	Panasonic Motor (Harigative)
Left	
□ Тор	
☐ Bottom	



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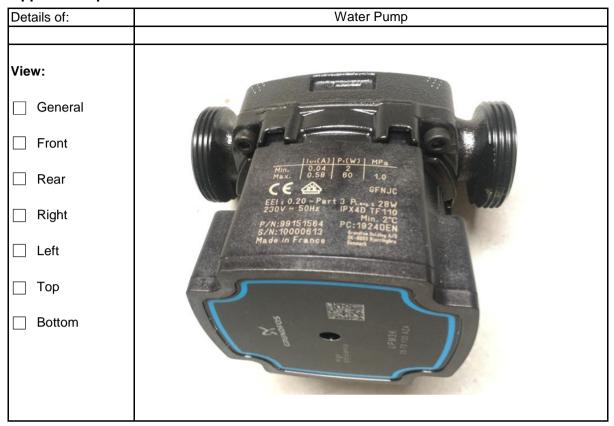
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Appendix III photo documentaiton



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Appendix IV Construction data form

Part		Technical data
1. Compressor		
	Manufacture:	Panasonic Wanbao appliances compressor
		(Guangzhou) Co.,Ltd
	Type:	9RD220ZAA2J
	Rated capacity:	8.65kw
	Serial-number:	N/A
	Specification:	DC280V; R32
2. Condenser		
	Manufacture:	Jiangsu Baode Heat-exchanger Equipment Co., Ltd.
	Type:	HBL40-28D
	Heat exchanger:	Brazed plate heat exchanger; Plate spacing 1.3mm
	Dimension(mm):	W X H X D: 119 x 376 x 55 [mm x mm x mm]
3. Evaporator		
	Manufacture:	Guangzhou Aotai refrigeration equipment co.,ltd
	Type:	RS11V/L.CH.00
	Heat exchanger:	Fin spacing 1.8mm; aluminum finned coil heat exchanger
	Dimension(mm):	W X D X H:779*300*966 [mm x mm x mm]
4. Fan motor		
	Manufacture:	Hangzhou Panasonic motor co.,ltd
	Type:	EHDS83BZD
	Fan type:	3 blades
	Specification:	DC310E, 120W, 960r/min
5. Main control board		
	Manufacture:	Carel electronic (Suzhou) co.,ltd
	Type:	UP3A02200T3SO
	Specification:	230VAC; 50/60Hz
6. Water pump		
	Manufacture:	Grundfos
	Type:	UPM3K 25-75 130 AZA
	Specification:	230VAC; 50Hz

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Appendix V Equipment List

No.	Туре	Manufacture	Model	Equipment ID	Calibration Due Date
1	R&A performance measuring system	GEI	5HP	64-1-90-11-004	2022-12-24
2	Anechoic rooms (hemi-anechoic rooms)	NC-036-2	-	Guangzhou Kinte	2023-10-07
3	AC source Supply	YANGHONG	YF-3600	VGDS-0637	2022-11-07
4	6 channel data logger	_	PXI-1033	VGDY-0257	2023-05-20
5	PULSE system	B & K	3660C	VGDY-0184	2023-04-12
6	Calibrator	B & K	4231	HJ-000095	2023-06-30
7	Long steel tape	_	5m	HJ-000150	2023-01-01
8	Temperature measurement system	_		NC-036-1	2023-06-07
9	Atmospheric pressure meter		_	HJ-000165	2022-11-22
10	Constant temperature water system	B & K		VGDS-0448	2023-04-18
11	Windscreen	B & K	WS002-5	_	_

-- End of Report --

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